

# Technical Bulletin

HAMMOND ORGAN

"music's most glorious voice"

April 12, 1966

TO ALL MAINTENANCE ENGINEERS - CHANGES

NO. MODELS

32 2000-3000 & K-100

SUBJECT: REPLACEMENT OF MANUAL CONTACT SWITCH ARM

TO REMOVE SWITCH ARM:

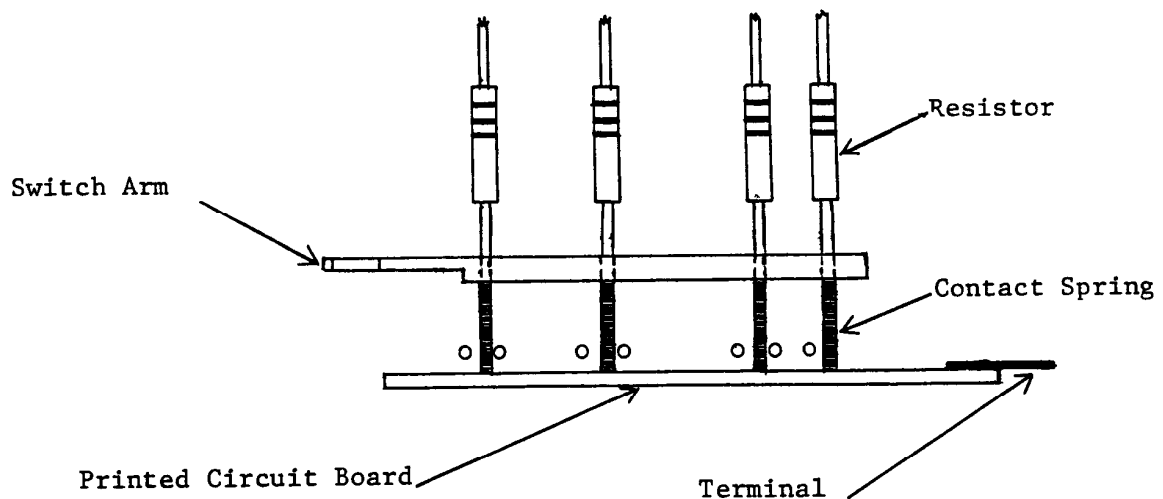
1. Follow procedure in Service Manual for removal of Playing Manual.
2. Remove switch arm eyelet from key lever.
3. Using an #18 gauge wire (found on 1 watt resistors), force each contact spring out of switch arm. Do not bend or stretch spring.

TO REASSEMBLE:

1. Use four #20 gauge wires (found on  $\frac{1}{2}$  watt resistors), insert wires through the proper holes in the switch arm and into the contact springs (see drawing below).

NOTE: The above procedure is for alignment purposes and also to keep the springs from bending.

2. Force the switch arm down on the contact springs. The springs should come flush with the top of the arm.
3. Snap eyelet back on key lever and replace Playing Manual in instrument.



NOTE: This bulletin is a confidential letter to the Hammond dealer organization and is not for general distribution.  
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