

Technical Bulletin

HAMMOND ORGAN

"music's most glorious voice"

December 15, 1966

TO ALL MAINTENANCE ENGINEERS - CHANGES

NO. MODELS

SUBJECT: KEY SPLITTING

44 2000
3000
K-100

It has been brought to our attention, that some of the keys on the above models have been splitting. It was discovered that this was caused by too much pressure between the key and the key channel. A pivot point was set up due to the bulge directly behind the key tab which stressed some keys.

To correct this condition and avoid future recurrence, the split keys should be replaced in the following manner.

1. Remove defective key from channel. This can be done by removing the hold down screw securing the key to channel. It is not necessary to remove entire key and channel from manual.
2. Bend tab, located at extreme front end of key channel slightly up. (Slightly to mean only enough to relieve the pressure and prevent a key to channel slapping noise.)
3. Insert new key - align front edge of key with adjacent keys. Fasten securely with mounting screw.
4. Check for key slap. If present remove key and bend tab an additional slight amount. Repeat process if necessary.

NOTE: In response to requests at the Service Clinics and from the field. We now have Hammond Generator Oil available in one pint cans for shop use only. This oil can be ordered under part number AO-2446-0 and is priced at \$2.00 less your usual discount.

NOTE: We intend to stock these shop size cans in limited quantities and suggest that you order it for shop use only.

NOTE: This bulletin is a confidential letter to the Hammond dealer organization and is not for general distribution.
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